NOTES:

- I. THE MOTOR CONTROL RELAY IS NOT WIRED AT FACTORY. TO USE RELAY, REMOVE, SPLICE TOGETHER AND TAPE WIRES SHOWN CONNECTED TO A AND B ON SWITCH S-I. CUT WIRE LOOP AT SWITCH AND CONTROL RELAY COIL K-I AND CONNECT TO RESPECTIVE UNITS. FOR BREAK OPERATION CUT WIRE LOOP F-G. CONNECT G TO CONTROL RELAY CONTACT E AND F TO CONTACT D. FOR MAKE OPERA-TION CUT LOOP F-G, CONNECT G TO CONTACT C AND CONNECT F TO CENTER CON-TACT D AS FOR BREAK OPERATION ABOVE. USE 0.065 AMPERES THROUGH COIL L-1 TO OPERATE CONTROL RELAY.
- 2. FOR BREAK OPERATION OF CONTROL RELAY K-I INVERT POWER SWITCH S-I SO THAT ON AND OFF DESIGNATIONS ON COVER AGREE WITH OPERATION OF SWITCH.
- 3. TO OPERATE PRINTER WITHOUT LINE RELAY K-201, MOVE YELLOW WIRE FROM TERMINAL 62 TO 61; MOVE WHITE WIRE FROM TERMINAL 65 TO 66; REMOVE AND TAPE GREEN WIRE GOING TO LINE RELAY K-201 FROM TERMINAL 61.
- FOR 0.02-AMP. SIGNAL LINE OPERATION, CONNECT THE BOOD-OHM RESISTOR R-2 IN SERIES WITH THE BIAS CIRCUIT BY MOVING ONE OF THE LEADS ON A TO B.
- 5. RECOMMENDED FUSETRON OR FUSTAT (AND ALTERNATE FUSE) PROTECTION. FUSETRON OR FUSTAT MO TOR 1.60-AMPS

HO VOLTS A.C. 60-CYCLE GOVERNED

3-AMPS SEE F-L

- 6. TO DISABLE SEND RECEIVE BREAK MECHANISM: (A) SPLICE AND TAPE WIRES FROM SWITCH S-3A MARKED X; (B) TAPE WIRE TO S-3B MARKED Y; (C) SPLICE AND TAPE WIRES TO S-4 MARKED Z.
- 7. ELEMENTS SHOWN DOTTED ARE UNDERNEATH BASE CASTING.
- 8. WHEN THE A-C SERIES MOTOR MUST BE DRIVEN FROM 25-CYCLE POWER SUPPLY, CONNECT A 25 OHM RESISTOR IN SERIES WITH THE POWER LEADS IF COMPENSATION HAS NOT BEEN MADE FOR 25 CYCLES BY ADJUSTMENT OF THE RECTIFIER (SUCH AS REC 29) TAPS.
- 9. WHEN KEYBOARD IS NOT INSTALLED AND POLAR SIGNALS ARE RECEIVED. RE-MOVE JUMPER BETWEEN BACK CONTACT NUMBER 51 AND SLIP CONNECTION CONTACT NUMBER 56 ON BASE.
- IO. CONTACTS SHOWN BETWEEN TERMINALS 9 AND IO ARE PRESENT ON TYPING UNIT ONLY WHEN MOTOR CONTROL ON FIGURE H IS USED. WHEN MOTOR CONTROL (MECHANICAL THROUGH S-101 AND S-102) IS USED, REMOVE STRAP BETWEEN 9 AND 10.
- II. K-201 RELAY (RY 30; W. E. 255-A)-136 OHMS PER WINDING (FOR 0.060 OR 0.020 AMPERE SIGNALING - SEE NOTE 4 ABOVE)
- 12. WIRE COLOR CODE (SOLID COLOR OR TRACER IN WHITE WIRE)

BK BLACK

O ORANGE

BL BLUE

BR BROWN

YELLOW

W WHITE

R RED

GREEN

LEGEND:

- WIRING

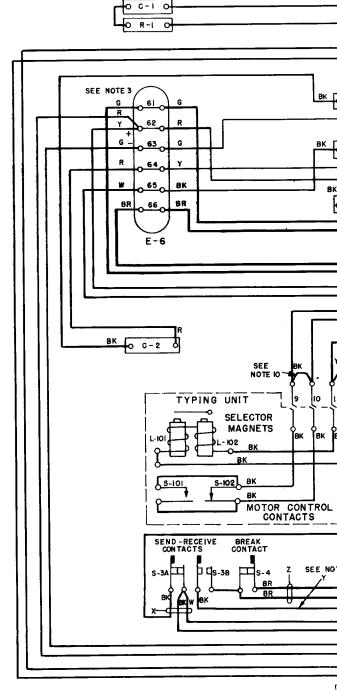
MAIN SIGNAL PATH WIRING

- INCLOSES UNITS

---- INCLOSES FILTERS

----- OUTLINES ELEMENTS UNDER CASTING

-X INDICATES WIRES TAPED OR SPLICED AND TAPED



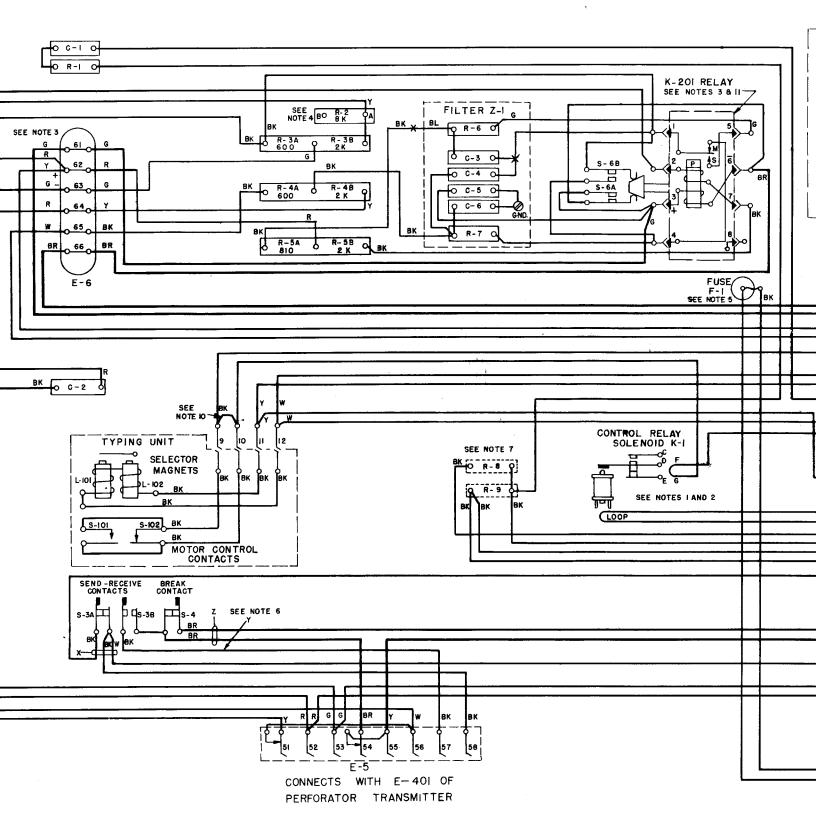
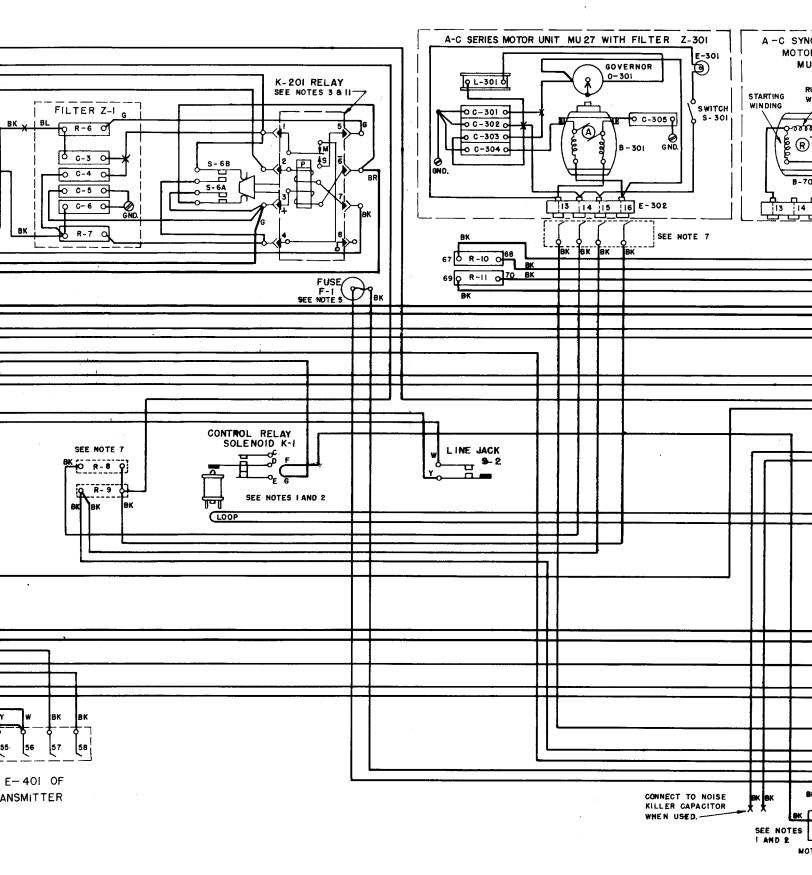


Figure 269. Typing unit, base and relay, actual wiring diagram.



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